



## 419C Acrylic Conformal Coating

MG Chemicals UK Limited

Version No: A-1.02

Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: 02/04/2018

Revision Date: 16/03/2020

L.REACH.GBR.EN

### SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### 1.1. Product Identifier

Product name	419C Acrylic Conformal Coating
Synonyms	SDS Code: 419C-Liquid, 419C-55ML, 419C-1L, 419C-4L, 419C-20L
Other means of identification	Not Applicable

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Protective dielectric coating for printed circuit boards
Uses advised against	INDUSTRIAL USE ONLY

#### 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

#### 1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

### SECTION 2 HAZARDS IDENTIFICATION

#### 2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H225 - Flammable Liquid Category 2, H319 - Eye Irritation Category 2, H361 - Reproductive Toxicity Category 2, H336 - Specific target organ toxicity - single exposure Category 3 (narcotic effects), H412 - Chronic Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

#### 2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	DANGER

#### Hazard statement(s)

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H361	Suspected of damaging fertility or the unborn child.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.

#### Supplementary statement(s)

EUH066	Repeated exposure may cause skin dryness or cracking.
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Continued...

## 419C Acrylic Conformal Coating

## Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.

## Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

## Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

## Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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## 2.3. Other hazards

May produce skin discomfort\*.

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

## 3.1.Substances

See 'Composition on ingredients' in Section 3.2

## 3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.141-78-6 2.205-500-4 3.607-022-00-5 4.01-2119475103-46-XXXX 01-2120063205-65-XXXX	45	<u>ethyl acetate</u>	Flammable Liquid Category 2, Eye Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H225, H319, H336, EUH066 [3]
1.67-64-1 2.200-662-2 3.606-001-00-8 4.01-2119471330-49-XXXX	20	<u>acetone</u>	Flammable Liquid Category 2, Eye Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H225, H319, H336, EUH066 [3]
1.110-82-7 2.203-806-2 3.601-017-00-1 4.01-2119463273-41-XXXX	0.6	<u>cyclohexane</u>	Flammable Liquid Category 2, Aspiration Hazard Category 1, Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H225, H304, H315, H336, H410 [3]
1.108-88-3 2.203-625-9 3.601-021-00-3 4.01-2119471310-51-XXXX	0.6	<u>toluene</u>	Flammable Liquid Category 2, Aspiration Hazard Category 1, Specific target organ toxicity - repeated exposure Category 2, Skin Corrosion/Irritation Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects); H225, H361d ***, H304, H373 **, H315, H336 [3]
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI 4. Classification drawn from C&L		

## SECTION 4 FIRST AID MEASURES

## 4.1. Description of first aid measures

## 419C Acrylic Conformal Coating

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

## 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

## 4.3. Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

for simple esters:

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 BASIC TREATMENT  
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- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema .
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

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 ADVANCED TREATMENT  
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- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

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 EMERGENCY DEPARTMENT  
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- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. *EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994*

## SECTION 5 FIREFIGHTING MEASURES

## 5.1. Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

## 5.2. Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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## 5.3. Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ Fight fire from a safe distance, with adequate cover.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control the fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>Do not approach containers suspected to be hot.</b></li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
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## 419C Acrylic Conformal Coating

## Fire/Explosion Hazard

- ▶ Liquid and vapour are highly flammable.
  - ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.
  - ▶ Vapour may travel a considerable distance to source of ignition.
  - ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
  - ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).
- Combustion products include:  
carbon dioxide (CO<sub>2</sub>)  
other pyrolysis products typical of burning organic material.
- Contains low boiling substance:** Closed containers may rupture due to pressure buildup under fire conditions.

## SECTION 6 ACCIDENTAL RELEASE MEASURES

## 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

## 6.2. Environmental precautions

See section 12

## 6.3. Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>▶ Wipe up.</li> <li>▶ Collect residues in a flammable waste container.</li> </ul>																																																																											
<b>Major Spills</b>	<p>Chemical Class: ester and ethers For release onto land: recommended sorbents listed in order of priority.</p> <table border="1"> <thead> <tr> <th>SORBENT TYPE</th> <th>RANK</th> <th>APPLICATION</th> <th>COLLECTION</th> <th>LIMITATIONS</th> </tr> </thead> <tbody> <tr> <td colspan="5">LAND SPILL - SMALL</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>shovel</td> <td>shovel</td> <td>R, W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R, I, P</td> </tr> <tr> <td>wood fiber - particulate</td> <td>3</td> <td>shovel</td> <td>shovel</td> <td>R, W, P, DGC</td> </tr> <tr> <td>wood fiber - pillow</td> <td>3</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td>treated wood fiber - pillow</td> <td>3</td> <td>throw</td> <td>pitchfork</td> <td>DGC, RT</td> </tr> <tr> <td colspan="5">LAND SPILL - MEDIUM</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>blower</td> <td>skiploader</td> <td>R, W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>2</td> <td>throw</td> <td>skiploader</td> <td>R, DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>3</td> <td>blower</td> <td>skiploader</td> <td>R, I, P</td> </tr> <tr> <td>polypropylene - particulate</td> <td>3</td> <td>blower</td> <td>skiploader</td> <td>W, SS, DGC</td> </tr> <tr> <td>expanded mineral - particulate</td> <td>4</td> <td>blower</td> <td>skiploader</td> <td>R, I, W, P, DGC</td> </tr> <tr> <td>wood fiber - particulate</td> <td>4</td> <td>blower</td> <td>skiploader</td> <td>R, W, P, DGC</td> </tr> </tbody> </table> <p>Legend DGC: Not effective where ground cover is dense R: Not reusable I: Not incinerable P: Effectiveness reduced when rainy RT: Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy</p> <p>Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control; R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse /absorb vapour.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Use only spark-free shovels and explosion proof equipment.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>	SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	LAND SPILL - SMALL					cross-linked polymer - particulate	1	shovel	shovel	R, W, SS	cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT	sorbent clay - particulate	2	shovel	shovel	R, I, P	wood fiber - particulate	3	shovel	shovel	R, W, P, DGC	wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT	treated wood fiber - pillow	3	throw	pitchfork	DGC, RT	LAND SPILL - MEDIUM					cross-linked polymer - particulate	1	blower	skiploader	R, W, SS	cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT	sorbent clay - particulate	3	blower	skiploader	R, I, P	polypropylene - particulate	3	blower	skiploader	W, SS, DGC	expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC	wood fiber - particulate	4	blower	skiploader	R, W, P, DGC
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## 419C Acrylic Conformal Coating

## 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

## 7.1. Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> </ul> <p><b>Contains low boiling substance:</b> Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> <li>▶ Check for bulging containers.</li> <li>▶ Vent periodically</li> <li>▶ Always release caps or seals slowly to ensure slow dissipation of vapours</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights, heat or ignition sources.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Vapour may ignite on pumping or pouring due to static electricity.</li> <li>▶ <b>DO NOT use plastic buckets.</b></li> <li>▶ Earth and secure metal containers when dispensing or pouring product.</li> <li>▶ Use spark-free tools when handling.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul>
<b>Fire and explosion protection</b>	See section 5
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flame-proof area.</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store away from incompatible materials in a cool, dry well ventilated area.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

## 7.2. Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
<b>Storage incompatibility</b>	<p>Acetone:</p> <ul style="list-style-type: none"> <li>▶ may react violently with chloroform, activated charcoal, aliphatic amines, bromine, bromine trifluoride, chlorotriazine, chromic(IV) acid, chromic(VI) acid, chromium trioxide, chromyl chloride, hexachloromelamine, iodine heptafluoride, iodoform, liquid oxygen, nitrosyl chloride, nitrosyl perchlorate, nityl perchlorate, perchloromelamine, peroxomonosulfuric acid, platinum, potassium tert-butoxide, strong acids, sulfur dichloride, trichloromelamine, xenon tetrafluoride</li> <li>▶ reacts violently with bromoform and chloroform in the presence of alkalis or in contact with alkaline surfaces.</li> <li>▶ may form unstable and explosive peroxides in contact with strong oxidisers, fluorine, hydrogen peroxide (90%), sodium perchlorate, 2-methyl-1,3-butadiene</li> <li>▶ can increase the explosive sensitivity of nitromethane on contact flow or agitation may generate electrostatic charges due to low conductivity</li> <li>▶ dissolves or attacks most rubber, resins, and plastics (polyethylenes, polyester, vinyl ester, PVC, Neoprene, Viton)</li> <li>▶ Esters react with acids to liberate heat along with alcohols and acids.</li> <li>▶ Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products.</li> <li>▶ Heat is also generated by the interaction of esters with caustic solutions.</li> <li>▶ Flammable hydrogen is generated by mixing esters with alkali metals and hydrides.</li> <li>▶ Esters may be incompatible with aliphatic amines and nitrates.</li> </ul> <p>Ketones in this group:</p> <ul style="list-style-type: none"> <li>▶ are reactive with many acids and bases liberating heat and flammable gases (e.g., H<sub>2</sub>).</li> <li>▶ react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H<sub>2</sub>) and heat.</li> <li>▶ are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.</li> <li>▶ react violently with aldehydes, HNO<sub>3</sub> (nitric acid), HNO<sub>3</sub> + H<sub>2</sub>O<sub>2</sub> (mixture of nitric acid and hydrogen peroxide), and HClO<sub>4</sub> (perchloric acid).</li> <li>▶ may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.</li> </ul> <p>A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH).</p>

## 419C Acrylic Conformal Coating

## 7.3. Specific end use(s)

See section 1.2

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

## 8.1. Control parameters

## DERIVED NO EFFECT LEVEL (DNEL)

Not Available

## PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	ethyl acetate	Ethyl acetate	200 ppm	400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (English)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 400 ppm	1 468 mg/m <sup>3</sup> / 200 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Czech)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1 468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Spanish)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1 468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Bulgarian)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1 468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Greek)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1 468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (German)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1 468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Estonian)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1 468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Italian)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1 468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Croatian)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1 468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (French)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1 468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Latvian)	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure	ethyl acetate	Not Available	734 mg/m <sup>3</sup> / 200 ppm	1468 mg/m <sup>3</sup> / 400 ppm	Not Available	Not Available

Continued...

## 419C Acrylic Conformal Coating

limit values (Lithuanian)						
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Hungarian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Maltese)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Romanian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Slovak)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Slovenian)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Portuguese)	ethyl acetate	Not Available	200 ppm	1 468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Finnish)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
EU Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values (Swedish)	ethyl acetate	Not Available	734 mg/m3 / 200 ppm	1468 mg/m3 / 400 ppm	Not Available	Not Available
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)	acetone	Acetone	1 210 mg/m3 / 500 ppm	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	acetone	Acetone	1210 mg/m3 / 500 ppm	3620 mg/m3 / 1500 ppm	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	acetone	Acetone	1210 mg/m3 / 500 ppm	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	cyclohexane	Cyclohexane	350 mg/m3 / 100 ppm	1050 mg/m3 / 300 ppm	Not Available	Not Available
European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs)	cyclohexane	Cyclohexane	700 mg/m3 / 200 ppm	Not Available	Not Available	Not Available
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	cyclohexane	Cyclohexane	700 mg/m3 / 200 ppm	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	toluene	Toulene	191 mg/m3 / 50 ppm	384 mg/m3 / 100 ppm	Not Available	Sk
European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs)	toluene	Toluene	192 mg/m3 / 50 ppm	384 mg/m3 / 100 ppm	Not Available	skin
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	toluene	Toluene	192 mg/m3 / 50 ppm	384 mg/m3 / 100 ppm	Not Available	Skin

**EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethyl acetate	Ethyl acetate	1,200 ppm	1,700 ppm	10000 ppm
acetone	Acetone	Not Available	Not Available	Not Available
cyclohexane	Cyclohexane	300 ppm	1700 ppm	10000 ppm
toluene	Toluene	Not Available	Not Available	Not Available

Continued...

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Ingredient	Original IDLH	Revised IDLH
ethyl acetate	2,000 [LEL] ppm	Not Available
acetone	2,500 [LEL] ppm	Not Available
cyclohexane	1,300 [LEL] ppm	Not Available
toluene	500 ppm	Not Available

**MATERIAL DATA**

## IFRA Prohibited Fragrance Substance

The International Fragrance Association (IFRA) Standards form the basis for the globally accepted and recognized risk management system for the safe use of fragrance ingredients and are part of the IFRA Code of Practice. This is the self-regulating system of the industry, based on risk assessments carried out by an independent Expert Panel

## For ethyl acetate:

Odour Threshold Value: 6.4-50 ppm (detection), 13.3-75 ppm (recognition)

The TLV-TWA provides a significant margin of safety from the standpoint of adverse health effects. Unacclimated subjects found the odour objectionably strong at 200 ppm. Mild nose, eye and throat irritation was experienced at 400 ppm. Workers exposed regularly at concentrations ranging from 375 ppm to 1500 ppm for several months showed no unusual signs or symptoms.

Odour Safety Factor(OSF)

OSF=51 (ETHYL ACETATE)

Odour Threshold Value: 3.6 ppm (detection), 699 ppm (recognition)

Saturation vapour concentration: 237000 ppm @ 20 C

NOTE: Detector tubes measuring in excess of 40 ppm, are available.

Exposure at or below the recommended TLV-TWA is thought to protect the worker against mild irritation associated with brief exposures and the bioaccumulation, chronic irritation of the respiratory tract and headaches associated with long-term acetone exposures. The NIOSH REL-TWA is substantially lower and has taken into account slight irritation experienced by volunteer subjects at 300 ppm. Mild irritation to acclimatised workers begins at about 750 ppm - unacclimatised subjects will experience irritation at about 350-500 ppm but acclimatisation can occur rapidly. Disagreement between the peak bodies is based largely on the view by ACGIH that widespread use of acetone, without evidence of significant adverse health effects at higher concentrations, allows acceptance of a higher limit.

Half-life of acetone in blood is 3 hours which means that no adjustment for shift-length has to be made with reference to the standard 8 hour/day, 40 hours per week because body clearance occurs within any shift with low potential for accumulation.

A STEL has been established to prevent excursions of acetone vapours that could cause depression of the central nervous system.

Odour Safety Factor(OSF)

OSF=38 (ACETONE)

## For cyclohexane:

Odour Threshold Value: 784 ppm (detection)

NOTE: Detector tubes for cyclohexane, measuring in excess of 100 ppm are commercially available.

The recommended TLV-TWA represents the borderline of irritation but takes into account the practical difficulties of achieving lower values in the workplace. Whether serious or long-lasting consequences result from exposure at 300 ppm or whether humans become narcosed or fatigued remains to be established. The present value is thought to be a satisfactory bench-mark until further studies are made.

Odour Safety Factor(OSF)

OSF=4 (CYCLOHEXANE)

## For toluene:

Odour Threshold Value: 0.16-6.7 (detection), 1.9-69 (recognition)

NOTE: Detector tubes measuring in excess of 5 ppm, are available.

High concentrations of toluene in the air produce depression of the central nervous system (CNS) in humans. Intentional toluene exposure (glue-sniffing) at maternally-intoxicating concentration has also produced birth defects. Foetotoxicity appears at levels associated with CNS narcosis and probably occurs only in those with chronic toluene-induced kidney failure. Exposure at or below the recommended TLV-TWA is thought to prevent transient headache and irritation, to provide a measure of safety for possible disturbances to human reproduction, the prevention of reductions in cognitive responses reported amongst humans inhaling greater than 40 ppm, and the significant risks of hepatotoxic, behavioural and nervous system effects (including impaired reaction time and incoordination). Although toluene/ethanol interactions are well recognised, the degree of protection afforded by the TLV-TWA among drinkers is not known.

Odour Safety Factor(OSF)

OSF=17 (TOLUENE)

**8.2. Exposure controls****8.2.1. Appropriate engineering controls**

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range

Upper end of the range

## 419C Acrylic Conformal Coating

	<p>1: Room air currents minimal or favourable to capture</p> <p>2: Contaminants of low toxicity or of nuisance value only.</p> <p>3: Intermittent, low production.</p> <p>4: Large hood or large air mass in motion</p>	<p>1: Disturbing room air currents</p> <p>2: Contaminants of high toxicity</p> <p>3: High production, heavy use</p> <p>4: Small hood-local control only</p>
	<p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	
8.2.2. Personal protection		
Eye and face protection	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>	
Skin protection	See Hand protection below	
Hands/feet protection	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p>For esters:</p> <ul style="list-style-type: none"> <li>▶ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>- frequency and duration of contact,</li> <li>- chemical resistance of glove material,</li> <li>- glove thickness and</li> <li>- dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>- Contaminated gloves should be replaced.</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>	
Body protection	See Other protection below	
Other protection	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> <li>▶ Ensure there is ready access to a safety shower.</li> <li>- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.</li> </ul>	
Thermal hazards	Not Available	

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**'Forsberg Clothing Performance Index'.**

The effect(s) of the following substance(s) are taken into account in the **computer-**

## Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the

Continued...

## 419C Acrylic Conformal Coating

**generated** selection:

419C Acrylic Conformal Coating

Material	CPI
PE/EVAL/PE	A
TEFLON	B
BUTYL	C
BUTYL/NEOPRENE	C
CPE	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
SARANEX-23	C
SARANEX-23 2-PLY	C
VITON	C
VITON/CHLOROBUTYL	C
VITON/NEOPRENE	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

**vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.**

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class - 1	
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

\* - Continuous Flow

\*\* - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

### 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### 9.1. Information on basic physical and chemical properties

Appearance	Clear		
Physical state	Liquid	Relative density (Water = 1)	0.88
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	427
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>56	Molecular weight (g/mol)	Not Available
Flash point (°C)	-17	Taste	Not Available
Evaporation rate	>1 BuAC = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	12	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	2	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	~15	Gas group	Not Available
Solubility in water (g/L)	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	>2	VOC g/L	Not Available

### 9.2. Other information

Not Available

## SECTION 10 STABILITY AND REACTIVITY

Continued...

## 419C Acrylic Conformal Coating

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

## SECTION 11 TOXICOLOGICAL INFORMATION

## 11.1. Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Mild eye, nose and throat irritation occurs at 400 ppm ethyl acetate with unacclimated persons. Production workers with regular exposure may intermittently tolerate 1500 ppm for periods up to 3 months without adverse symptoms.</p> <p>Inhalation hazard is increased at higher temperatures.</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p>
Ingestion	<p>Acute intoxication by ethyl acetate causes impaired coordination, exhilaration, slurred speech, vertigo, flushed face, nausea, vomiting, and may progress to stupor, coma and death may result from respiratory or circulation failure.</p> <p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p>
Skin Contact	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.</p> <p>Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.</p>
Chronic	<p>Exposure to the material may cause concerns for human fertility, generally on the basis that results in animal studies provide sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects.</p> <p>Exposure to the material may cause concerns for humans owing to possible developmental toxic effects, generally on the basis that results in appropriate animal studies provide strong suspicion of developmental toxicity in the absence of signs of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-specific consequence of other toxic effects.</p> <p>Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.</p>

419C Acrylic Conformal Coating	TOXICITY	IRRITATION
	Not Available	Not Available
ethyl acetate	TOXICITY	IRRITATION
	Inhalation (rat) LC50: 50 mg/l1 h <sup>[1]</sup>	Eye (human): 400 ppm
	Oral (rat) LD50: 5620 mg/kg <sup>[2]</sup>	
acetone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 20000 mg/kg <sup>[2]</sup>	Eye (human): 500 ppm - irritant
	Inhalation (rat) LC50: 100.2 mg/l8hr <sup>[2]</sup>	Eye (rabbit): 20mg/24hr -moderate
	Oral (rat) LD50: 5800 mg/kg <sup>[2]</sup>	Eye (rabbit): 3.95 mg - SEVERE

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		Skin (rabbit): 500 mg/24hr - mild
		Skin (rabbit):395mg (open) - mild
cyclohexane	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation (mouse) LC50: 35 mg/l/2H <sup>[2]</sup>	Skin(rabbit): 1548 mg/48hr - mild
	Oral (rat) LD50: 12705 mg/kg <sup>[2]</sup>	
toluene	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 12124 mg/kg <sup>[2]</sup>	Eye (rabbit): 2mg/24h - SEVERE
	Inhalation (rat) LC50: 49 mg/l/4H <sup>[2]</sup>	Eye (rabbit):0.87 mg - mild
	Oral (rat) LD50: 636 mg/kg <sup>[2]</sup>	Eye (rabbit):100 mg/30sec - mild
		Skin (rabbit):20 mg/24h-moderate
		Skin (rabbit):500 mg - moderate
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>ACETONE</b>	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>for acetone: The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitiser but is a defatting agent to the skin. Acetone is an eye irritant. The subchronic toxicity of acetone has been examined in mice and rats that were administered acetone in the drinking water and again in rats treated by oral gavage. Acetone-induced increases in relative kidney weight changes were observed in male and female rats used in the oral 13-week study. Acetone treatment caused increases in the relative liver weight in male and female rats that were not associated with histopathologic effects and the effects may have been associated with microsomal enzyme induction. Haematologic effects consistent with macrocytic anaemia were also noted in male rats along with hyperpigmentation in the spleen. The most notable findings in the mice were increased liver and decreased spleen weights. Overall, the no-observed-effect-levels in the drinking water study were 1% for male rats (900 mg/kg/d) and male mice (2258 mg/kg/d), 2% for female mice (5945 mg/kg/d), and 5% for female rats (3100 mg/kg/d). For developmental effects, a statistically significant reduction in foetal weight, and a slight, but statistically significant increase in the percent incidence of later resorptions were seen in mice at 15,665 mg/m<sup>3</sup> and in rats at 26,100 mg/m<sup>3</sup>. The no-observable-effect level for developmental toxicity was determined to be 5220 mg/m<sup>3</sup> for both rats and mice.</p> <p>Teratogenic effects were not observed in rats and mice tested at 26,110 and 15,665 mg/m<sup>3</sup>, respectively. Lifetime dermal carcinogenicity studies in mice treated with up to 0.2 mL of acetone did not reveal any increase in organ tumor incidence relative to untreated control animals.</p> <p>The scientific literature contains many different studies that have measured either the neurobehavioural performance or neurophysiological response of humans exposed to acetone. Effect levels ranging from about 600 to greater than 2375 mg/m<sup>3</sup> have been reported. Neurobehavioral studies with acetone-exposed employees have recently shown that 8-hr exposures in excess of 2375 mg/m<sup>3</sup> were not associated with any dose-related changes in response time, vigilance, or digit span scores. Clinical case studies, controlled human volunteer studies, animal research, and occupational field evaluations all indicate that the NOAEL for this effect is 2375 mg/m<sup>3</sup> or greater.</p>
<b>CYCLOHEXANE</b>	Bacteria mutagen
<b>TOLUENE</b>	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p> <p>For toluene: <b>Acute Toxicity</b> Humans exposed to intermediate to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis, and death. Similar effects are observed in short-term animal studies. <b>Humans</b> - Toluene ingestion or inhalation can result in severe central nervous system depression, and in large doses, can act as a narcotic. The ingestion of about 60 mL resulted in fatal nervous system depression within 30 minutes in one reported case. Constriction and necrosis of myocardial fibers, markedly swollen liver, congestion and haemorrhage of the lungs and acute tubular necrosis were found on autopsy. Central nervous system effects (headaches, dizziness, intoxication) and eye irritation occurred following inhalation exposure to 100 ppm toluene 6 hours/day for 4 days. Exposure to 600 ppm for 8 hours resulted in the same and more serious symptoms including euphoria, dilated pupils, convulsions, and nausea . Exposure to 10,000-30,000 ppm has been reported to cause narcosis and death Toluene can also strip the skin of lipids causing dermatitis <b>Animals</b> - The initial effects are instability and incoordination, lachrymation and sniffles (respiratory exposure), followed by narcosis. Animals die of respiratory failure from severe nervous system depression. Cloudy swelling of the kidneys was reported in rats following inhalation exposure to 1600 ppm, 18-20 hours/day for 3 days <b>Subchronic/Chronic Effects:</b> Repeat doses of toluene cause adverse central nervous system effects and can damage the upper respiratory system, the liver, and the kidney. Adverse effects occur as a result from both oral and the inhalation exposures. A reported lowest-observed-effect level in humans for adverse neurobehavioral effects is 88 ppm. <b>Humans</b> - Chronic occupational exposure and incidences of toluene abuse have resulted in hepatomegaly and liver function changes. It has also resulted in nephrotoxicity and, in one case, was a cardiac sensitiser and fatal cardiotoxic. Neural and cerebellar dystrophy were reported in several cases of habitual 'glue sniffing.' An epidemiological study in France on workers chronically exposed to toluene fumes reported leukopenia and neutropenia. Exposure levels were not given in the secondary reference; however, the average urinary excretion of hippuric acid, a metabolite of toluene, was given as 4 g/L compared to a normal level of 0.6 g/L <b>Animals</b> - The major target organs for the subchronic/chronic toxicity of toluene are the nervous system, liver, and kidney. Depressed immune response has been reported in male mice given doses of 105 mg/kg/day for 28 days. Toluene in corn oil administered to F344 male and female rats by gavage 5 days/week for 13 weeks, induced prostration, hypoactivity, ataxia, piloerection, lachrymation, excess salivation, and body tremors at doses 2500 mg/kg. Liver, kidney, and heart weights were also increased at this dose and histopathologic lesions were seen in the liver, kidneys, brain and urinary bladder. The no-observed-adverse effect level (NOAEL) for the study was 312 mg/kg (223 mg/kg/day) and the lowest-observed-adverse effect level (LOAEL) for the study was 625 mg/kg (446 mg/kg/day) . <b>Developmental/Reproductive Toxicity</b> Exposures to high levels of toluene can result in adverse effects in the developing human foetus. Several studies have indicated that high levels of toluene can also adversely effect the developing offspring in laboratory animals.</p>

## 419C Acrylic Conformal Coating

**Humans** - Variable growth, microcephaly, CNS dysfunction, attentional deficits, minor craniofacial and limb abnormalities, and developmental delay were seen in three children exposed to toluene in utero as a result of maternal solvent abuse before and during pregnancy

**Animals** - Sterebral alterations, extra ribs, and missing tails were reported following treatment of rats with 1500 mg/m<sup>3</sup> toluene 24 hours/day during days 9-14 of gestation. Two of the dams died during the exposure. Another group of rats received 1000 mg/m<sup>3</sup> 8 hours/day during days 1-21 of gestation. No maternal deaths or toxicity occurred, however, minor skeletal retardation was present in the exposed fetuses. CFLP Mice were exposed to 500 or 1500 mg/m<sup>3</sup> toluene continuously during days 6-13 of pregnancy. All dams died at the high dose during the first 24 hours of exposure, however none died at 500 mg/m<sup>3</sup>. Decreased foetal weight was reported, but there were no differences in the incidences of skeletal malformations or anomalies between the treated and control offspring.

**Absorption** - Studies in humans and animals have demonstrated that toluene is readily absorbed via the lungs and the gastrointestinal tract. Absorption through the skin is estimated at about 1% of that absorbed by the lungs when exposed to toluene vapor.

Dermal absorption is expected to be higher upon exposure to the liquid; however, exposure is limited by the rapid evaporation of toluene .

**Distribution** - In studies with mice exposed to radiolabeled toluene by inhalation, high levels of radioactivity were present in body fat, bone marrow, spinal nerves, spinal cord, and brain white matter. Lower levels of radioactivity were present in blood, kidney, and liver. Accumulation of toluene has generally been found in adipose tissue, other tissues with high fat content, and in highly vascularised tissues .

**Metabolism** - The metabolites of inhaled or ingested toluene include benzyl alcohol resulting from the hydroxylation of the methyl group. Further oxidation results in the formation of benzaldehyde and benzoic acid. The latter is conjugated with glycine to yield hippuric acid or reacted with glucuronic acid to form benzoyl glucuronide. o-cresol and p-cresol formed by ring hydroxylation are considered minor metabolites

**Excretion** - Toluene is primarily (60-70%) excreted through the urine as hippuric acid. The excretion of benzoyl glucuronide accounts for 10-20%, and excretion of unchanged toluene through the lungs also accounts for 10-20%. Excretion of hippuric acid is usually complete within 24 hours after exposure.

Acute Toxicity	⊘	Carcinogenicity	⊘
Skin Irritation/Corrosion	⊘	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	⊘	STOT - Repeated Exposure	⊘
Mutagenicity	⊘	Aspiration Hazard	⊘

**Legend:** ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data available to make classification  
 ⊘ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## 12.1. Toxicity

419C Acrylic Conformal Coating	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

  

ethyl acetate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	212.5mg/L	4
	EC50	48	Crustacea	=164mg/L	1
	EC50	96	Algae or other aquatic plants	2500mg/L	4
	BCF	24	Algae or other aquatic plants	0.05mg/L	4
	NOEC	504	Crustacea	2.4mg/L	4

  

acetone	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>100mg/L	4
	EC50	48	Crustacea	>100mg/L	4
	EC50	96	Algae or other aquatic plants	20.565mg/L	4
NOEC	96	Algae or other aquatic plants	4.950mg/L	4	

  

cyclohexane	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	4.53mg/L	4
	EC50	48	Crustacea	0.9mg/L	2
	EC50	72	Algae or other aquatic plants	3.4mg/L	2
	EC90	72	Algae or other aquatic plants	>500mg/L	1
NOEC	72	Algae or other aquatic plants	0.9mg/L	2	

  

toluene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0073mg/L	4
	EC50	48	Crustacea	3.78mg/L	5
	EC50	72	Algae or other aquatic plants	12.5mg/L	4
	BCF	24	Algae or other aquatic plants	10mg/L	4
NOEC	168	Crustacea	0.74mg/L	5	

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE

## 419C Acrylic Conformal Coating

(Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For ketones:

Ketones, unless they are alpha, beta-unsaturated ketones, can be considered as narcosis or baseline toxicity compounds

Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrate. The higher molecular weight ketones do not form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions

Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH-) forming a carbanion intermediate that may react with other organic substrates (e.g., ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.

Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water.

They are unlikely to bioconcentrate or biomagnify.

for acetone:

log Kow: -0.24

Half-life (hr) air: 312-1896

Half-life (hr) H<sub>2</sub>O surface water: 20

Henry's atm m<sup>3</sup>/mol: 3.67E-05

BOD 5: 0.31-1.76, 46-55%

COD: 1.12-2.07

ThOD: 2.2

BCF: 0.69

#### Environmental fate:

Acetone preferentially locates in the air compartment when released to the environment. A substantial amount of acetone can also be found in water, which is consistent with the high water to air partition coefficient and its small, but detectable, presence in rain water, sea water, and lake water samples. Very little acetone is expected to reside in soil, biota, or suspended solids. This is entirely consistent with the physical and chemical properties of acetone and with measurements showing a low propensity for soil absorption and a high preference for moving through the soil and into the ground water

In air, acetone is lost by photolysis and reaction with photochemically produced hydroxyl radicals; the estimated half-life of these combined processes is about 22 days. The relatively long half-life allows acetone to be transported long distances from its emission source.

Acetone is highly soluble and slightly persistent in water, with a half-life of about 20 hours; it is minimally toxic to aquatic life.

Acetone released to soil volatilises although some may leach into the ground where it rapidly biodegrades.

Acetone does not concentrate in the food chain.

Acetone meets the OECD definition of readily biodegradable which requires that the biological oxygen demand (BOD) is at least 70% of the theoretical oxygen demand (THOD) within the 28-day test period

Drinking Water Standard: none available.

Soil Guidelines: none available.

Air Quality Standards: none available.

#### Ecotoxicity:

Testing shows that acetone exhibits a low order of toxicity

Fish LC<sub>50</sub>: brook trout 6070 mg/l; fathead minnow 15000 mg/l

Bird LC<sub>0</sub> (5 day): Japanese quail, ring-neck pheasant 40,000 mg/l

Daphnia magna LC<sub>50</sub> (48 h): 15800 mg/l; NOEC 8500 mg/l

Aquatic invertebrate 2100 - 16700 mg/l

Aquatic plant NOEC: 5400-7500 mg/l

Daphnia magna chronic NOEC 1660 mg/l

Acetone vapors were shown to be relatively toxic to two types insects and their eggs. The time to 50% lethality (LT<sub>50</sub>) was found to be 51.2 hr and 67.9 hr when the flour beetle (*Tribolium confusum*) and the flour moth (*Ephesia kuehniella*) were exposed to an airborne acetone concentration of 61.5 mg/m<sup>3</sup>. The LT<sub>50</sub> values for the eggs were 30-50% lower than for the adult. The direct application of acetone liquid to the body of the insects or surface of the eggs did not, however, cause any mortality.

The ability of acetone to inhibit cell multiplication has been examined in a wide variety of microorganisms. The results have generally indicated mild to minimal toxicity with NOECs greater than 1700 mg/L for exposures lasting from 6 hr to 4 days. Longer exposure periods of 7 to 8 days with bacteria produced mixed results; but overall the data indicate a low degree of toxicity for acetone.

The only exception to these findings were the results obtained with the flagellated protozoa (*Entosiphon sulcatum*) which yielded a 3-day NOEC of 28 mg/L.

**DO NOT** discharge into sewer or waterways.

## 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethyl acetate	LOW (Half-life = 14 days)	LOW (Half-life = 14.71 days)
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
cyclohexane	HIGH (Half-life = 360 days)	LOW (Half-life = 3.63 days)
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)

## 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
ethyl acetate	HIGH (BCF = 3300)
acetone	LOW (BCF = 0.69)
cyclohexane	LOW (BCF = 242)
toluene	LOW (BCF = 90)

## 12.4. Mobility in soil

Ingredient	Mobility
ethyl acetate	LOW (KOC = 6.131)
acetone	HIGH (KOC = 1.981)
cyclohexane	LOW (KOC = 165.5)
toluene	LOW (KOC = 268)

Continued...

## 419C Acrylic Conformal Coating

## 12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

## 12.6. Other adverse effects

No data available

## SECTION 13 DISPOSAL CONSIDERATIONS

## 13.1. Waste treatment methods

<b>Product / Packaging disposal</b>	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
<b>Waste treatment options</b>	Not Available
<b>Sewage disposal options</b>	Not Available

## SECTION 14 TRANSPORT INFORMATION

## Labels Required

	Limited Quantity: 419C-55ML, 419C-1L, 419C-4L
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## Land transport (ADR)

<b>14.1. UN number</b>	1263										
<b>14.2. UN proper shipping name</b>	PAINT or PAINT RELATED MATERIAL										
<b>14.3. Transport hazard class(es)</b>	<table border="1"> <tbody> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </tbody> </table>	Class	3	Subrisk	Not Applicable						
Class	3										
Subrisk	Not Applicable										
<b>14.4. Packing group</b>	II										
<b>14.5. Environmental hazard</b>	Not Applicable										
<b>14.6. Special precautions for user</b>	<table border="1"> <tbody> <tr> <td>Hazard identification (Kemler)</td> <td>33</td> </tr> <tr> <td>Classification code</td> <td>F1</td> </tr> <tr> <td>Hazard Label</td> <td>3</td> </tr> <tr> <td>Special provisions</td> <td>163 367 640C 640D 650</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </tbody> </table>	Hazard identification (Kemler)	33	Classification code	F1	Hazard Label	3	Special provisions	163 367 640C 640D 650	Limited quantity	5 L
Hazard identification (Kemler)	33										
Classification code	F1										
Hazard Label	3										
Special provisions	163 367 640C 640D 650										
Limited quantity	5 L										

## Air transport (ICAO-IATA / DGR)

<b>14.1. UN number</b>	1263						
<b>14.2. UN proper shipping name</b>	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)						
<b>14.3. Transport hazard class(es)</b>	<table border="1"> <tbody> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>3L</td> </tr> </tbody> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable	ERG Code	3L
ICAO/IATA Class	3						
ICAO / IATA Subrisk	Not Applicable						
ERG Code	3L						

Continued...

## 419C Acrylic Conformal Coating

## Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1263						
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)						
14.3. Transport hazard class(es)	<table border="1"> <tr> <td>IMDG Class</td> <td>3</td> </tr> <tr> <td>IMDG Subrisk</td> <td>Not Applicable</td> </tr> </table>	IMDG Class	3	IMDG Subrisk	Not Applicable		
IMDG Class	3						
IMDG Subrisk	Not Applicable						
14.4. Packing group	II						
14.5. Environmental hazard	Not Applicable						
14.6. Special precautions for user	<table border="1"> <tr> <td>EMS Number</td> <td>F-E , S-E</td> </tr> <tr> <td>Special provisions</td> <td>163 367</td> </tr> <tr> <td>Limited Quantities</td> <td>5 L</td> </tr> </table>	EMS Number	F-E , S-E	Special provisions	163 367	Limited Quantities	5 L
EMS Number	F-E , S-E						
Special provisions	163 367						
Limited Quantities	5 L						

## Inland waterways transport (ADN)

14.1. UN number	1263										
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning and reducing compound)										
14.3. Transport hazard class(es)	<table border="1"> <tr> <td>3</td> <td>Not Applicable</td> </tr> </table>	3	Not Applicable								
3	Not Applicable										
14.4. Packing group	II										
14.5. Environmental hazard	Not Applicable										
14.6. Special precautions for user	<table border="1"> <tr> <td>Classification code</td> <td>F1</td> </tr> <tr> <td>Special provisions</td> <td>163; 367; 640C; 650; 640D</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> <tr> <td>Equipment required</td> <td>PP, EX, A</td> </tr> <tr> <td>Fire cones number</td> <td>1</td> </tr> </table>	Classification code	F1	Special provisions	163; 367; 640C; 650; 640D	Limited quantity	5 L	Equipment required	PP, EX, A	Fire cones number	1
Classification code	F1										
Special provisions	163; 367; 640C; 650; 640D										
Limited quantity	5 L										
Equipment required	PP, EX, A										
Fire cones number	1										

## 14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 REGULATORY INFORMATION

## 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

## ETHYL ACETATE(141-78-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

UK Workplace Exposure Limits (WELs)

## ACETONE(67-64-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

## 419C Acrylic Conformal Coating

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Greek)
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Hungarian)
European Customs Inventory of Chemical Substances ECICS (English)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Italian)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Latvian)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Lithuanian)
European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Maltese)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Bulgarian)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Polish)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Czech)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Portuguese)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Danish)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Romanian)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Dutch)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Slovak)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Slovenian)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Estonian)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Spanish)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Finnish)	European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Swedish)
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (French)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (German)	UK Workplace Exposure Limits (WELs)

**CYCLOHEXANE(110-82-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs) (Spanish)
European Customs Inventory of Chemical Substances ECICS (English)	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)	UK Workplace Exposure Limits (WELs)

**TOLUENE(108-88-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances	European Union (EU) Commission Directive 2006/15/EC establishing a second list of indicative occupational exposure limit values (IOELVs) (Spanish)
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
European Customs Inventory of Chemical Substances ECICS (English)	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation	UK Workplace Exposure Limits (WELs)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)	

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments

**15.2. Chemical safety assessment**

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (toluene; acetone; cyclohexane; ethyl acetate)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

**SECTION 16 OTHER INFORMATION****Full text Risk and Hazard codes**

<b>H304</b>	May be fatal if swallowed and enters airways.
<b>H315</b>	Causes skin irritation.

Continued...

## 419C Acrylic Conformal Coating

<b>H361d</b>	Suspected of damaging the unborn child.
<b>H373</b>	May cause damage to organs through prolonged or repeated exposure.
<b>H410</b>	Very toxic to aquatic life with long lasting effects.

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

### Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average

PC – STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit,

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL: No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

### Reason for Change

A-1.02 - Update to the emergency phone number information.